Our High Performance Polyurethane Coating provides excellent film hardness and abrasion resistance. Another benefit of our polyurethane coating material is its flexibility which is required for the precise forming of our Timely Frames.

Over time you will notice the superior color stability, chalk resistance, and gloss retention which is a direct result of the excellent corrosion and chemical resistance.

**STANDARD FINISHES**

<table>
<thead>
<tr>
<th>Finish</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>BRONZETONE</td>
<td>CC101</td>
</tr>
<tr>
<td>AUTUMN BROWN</td>
<td>CC102</td>
</tr>
<tr>
<td>BLACK</td>
<td>CC103</td>
</tr>
<tr>
<td>STONE GRAY</td>
<td>SC104</td>
</tr>
<tr>
<td>WESTERN WHITE</td>
<td>SC107</td>
</tr>
<tr>
<td>ALUMATONE</td>
<td>SC108</td>
</tr>
<tr>
<td>PRIMER</td>
<td>SC109</td>
</tr>
</tbody>
</table>

**PRE-MATCHED CUSTOM FINISHES**

<table>
<thead>
<tr>
<th>Finish</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAVAJO WHITE</td>
<td>CC104</td>
</tr>
<tr>
<td>WINTER WHITE</td>
<td>CC106</td>
</tr>
<tr>
<td>WHITE WHITE</td>
<td>CC108</td>
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<tr>
<td>SNOW WHITE (CC111)</td>
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<tr>
<td>DESIGNER WHITE (CC304)</td>
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</tr>
<tr>
<td>NEUTRAL GRAY</td>
<td>CC403</td>
</tr>
<tr>
<td>BROWN SUGAR</td>
<td>CC601</td>
</tr>
<tr>
<td>URBAN BRONZE</td>
<td>CC612</td>
</tr>
<tr>
<td>CAMEO BEIGE</td>
<td>CC800</td>
</tr>
<tr>
<td>PACIFIC BLUE</td>
<td>CC801</td>
</tr>
<tr>
<td>JADE (CC91)</td>
<td></td>
</tr>
<tr>
<td>BLACK NICKEL</td>
<td>CC905</td>
</tr>
</tbody>
</table>

**CUSTOM MATCHING**

Custom color matching also available. Submit color chip. Consult factory for pricing.

**CONTINUOUS COIL COATING PROCESS**

Timely’s continuous coil coating process cleans, pretreats and roll applies corrosion resistant Polyurethane Primers and Color Coatings to Galvalume steel to produce a hard baked on enamel like surface that is free from the orange peel appearance that is associated with powder or spray coatings to produce pre-painted coil for processing into Timely’s Prefinished Door Frames.
Since Timely prefinished steel door frames were introduced over 40 years ago, they have earned the trust of architects, contractors, building owners and building product distributors nationwide. Timely installations are found in many of America’s most prestigious commercial, industrial and residential buildings.

Key to this success is a willingness to commit the resources necessary to adapt technological innovations and develop systems and tooling that promise superior product performance. For example, comparison tests show that our unique wall anchoring system makes Timely frames as strong as the wall, assuring door-holding capacity greater than hollow metal frames.

Timely frames are also time-savers and cost-cutters. They are faster, easier to install and our prefinished frames eliminate the added expense and inconvenience involved in jobsite painting. They represent Timely’s proud tradition of quality and durability.

Our superior product performance, efficiency and economy point to an important advantage of doing business with Timely.

After earning a customer’s trust, we focus on keeping it—by keeping our standards high.
Timely’s TA-8 casings were selected for Gilmore Associates’ restoration of The Continental, The Hellman and The San Fernando Buildings in Los Angeles. The TA-8 casing was favored because it assured economy, ease of installation and required fire rating – making it a modern-day choice for use in historic highrise structures. The frames were prefinished in Timely’s Alumatone™, a color match for clear anodized aluminum.

AN ARRAY OF DESIGN OPTIONS

Timely supplies frames with design flexibility to meet the most stringent commercial, industrial and residential requirements. The remarkably versatile Timely line features distinctive door frame casing profiles in steel and aluminum shown here. Plus, it offers an option to use wood trims of your choice and an unlimited selection of colors complementing doors premachined to Timely’s specifications. Our patented sustained tension snaplock clips permit use of our various prefinished casings. The clips hold these casings secure and flush against the wall, eliminating gaps caused by uneven surfaces, as well as creating tight miters. On the TA-8 casing, the Timely MiterGard™ offers additional open-miter protection. And Timely’s unique full perimeter anchoring system furnishes far greater frame strength and integrity than hollow metal.

ECONOMY PLUS EASY INSTALLATION

Costly jambite labor is avoided when Timely prefinished steel frames are used with premachined doors. Only one man is required for the frame installation which is usually completed in less than 15 minutes.

GAiXC™ HOT DIPPED GALVANIZED

Our new GAiXC material is now the Standard for all of our Timely door frames raising the quality and performance properties to the highest level and an exceptional value. GAiXC is a Hot Dipped Galvanized product that provides superior corrosion resistance in the harshest environments while balancing outstanding surface, gauge, and shape quality. Easier to specify, ALL Timely frames are made of GAiXC, so they can be installed in any environment! The GAiXC zinc coating protects the steel by acting as a sacrificial anode, any exposed parts of the steel, such as exposed edges on the strike emboss or at the end of each frame, are also protected by the thicker zinc coating.

METERGARD™ THE OPEN MITER FIGHTER

MiterGard produces tight miters every time—with this built-in corner piece. The reason: its “L” shaped component is attached to the vertical door frame casings at the Timely factory. Pre-assembly makes it an integral part of the casing and, therefore, stronger and more accurate. MiterGard’s exposed sections slide into the header casing for a precise fit. When installed according to factory instructions, it guards against errors that cause open miters and solves future open miter problems resulting from building movement or constant door operation. Designed exclusively for Timely’s Model TA-8 casing, MiterGard reduces field labor costs through less handling.

INNOVATIVE CASING CLIP SETS THE STANDARD

Timely’s patented casing attachment clips reflect the company’s leadership in steel door frame technology. These unique clips are designed to compensate for surface distortion, eliminating ugly gaps. Their “snap-lock” feature makes casings removable, permitting a change of color combinations if desired. For ultimate strength, clips are formed bent-free from “mild steel.” They are then case hardened, carbonized and zinc coated for rust resistance and lubrication edge-sealing system.
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**ECONOMY PLUS EASY INSTALLATION**

Costly job-site labor is avoided when Timely prefinished steel frames are used with premachined doors. Only one man is required for the frame installation which is usually completed in less than 15 minutes.

**G-30 Coating weight**
Meet all specifications in the ASTM A653 spec.

**INSTALLATION PROCESS** – Our frames can be stored at the job-site longer during inclement weather conditions. The prefinished opening system requires only 2 trips to the opening – one to distribute the material and one to install all components.

**VERSATILITY** – We now offer frames which can be used in interior and exterior applications with the proper flashing.

**ORDERING PROCESS** – It is now easier to order our product, no need to specify different frames for bathrooms or other humid environments.

**MiterGard™ THE OPEN MITER FIGHTER**
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**GalXC™ HOT DIPPED GALVANIZED**
Our new GalXC material is now the Standard for all of our Timely door frames raising the quality and performance properties to the highest level at an exceptional value. GalXC is a Hot Dipped Galvanized product that provides superior corrosion resistance in the harshest environments while balancing outstanding surface, gauge, and shape quality.

**OPTIMUM SAFETY-ENGINEERING**
Timely prefinished frames are engineered to deliver a 90-minute positive pressure fire rating for wood/steel stud drywall or masonry wall construction. Frames have undergone testing by Wamock Hersey International. They are labeled fire rated Category “A” door or Category “B” door with approved Category “G” edge-sealing system.
Timely’s adjustable frame concept combines the superior features of a Timely steel door frame, a prefinished door and hardware to provide superior function, greater door holding power and proven long term reliability.

1. Casing Corner Connector holds mitered corners tight. MiterGard™ is featured on TA-8 casings.
2. Adjustable Strike permits full 1/4" adjustment, assures positive, rattle-free fit.
3. Full Width Alignment Tabs correctly align uprights and header.
4. Pre-punched Fastener Holes mean easier fastening.
5. Individually Attached Casing Clips ensure a snug casing fit that follows the irregularity of walls.
6. Alignment Slot oval punch-outs allow visual check of frame spacing and adjustment during installation.
7. Hinge Reinforcement Plates are pierced instead of drilled resulting in over 40% more thread depth than Grade 1 Hollow Metal frames.
8. TA-10, TA-12, TA-25 Reinforcement Brackets are one of many reinforcements for door guards, closers and other hardware applications. Reversible Hardware Locations mean no hand in 6’8” heights.

High Performance Features

Timely’s slide guide system allows its Adjustable frame to accommodate any wall thickness from 3 3/4” to 9 1/8” with only 3 closure strips. It can be prehung or used as a standard drywall frame.

3. Full Width Alignment Tabs correctly align uppers and header.
4. Pre-punched Fastener Holes mean easier fastening.
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6. Alignment Slot oval punch-outs allow visual check of frame spacing and adjustment during installation.
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Rough Opening Dimensions

- Door Nominal Door Width + 1 1/4” Jamb Height + 1”
- Door with Sidelight Nominal Door Width + Sidelight + 2” for each Mullion + 1 1/4” Jamb Height + 1”
- 2” minimum stub wall required

Code Acceptability, Certification

All ratings are usable for steel stud, wood stud, or masonry construction except solid glass and solid wood. All ratings are usable for steel, wood stud, or masonry construction unless otherwise noted. Wood casing permits on sidelights or borrowed lights for 20 Min. without vertical or horizontal mullions in glass area.

Specifications

- Single Swing Frames
- 20 Min.
- 45 Min. "C" Label
- 90 Min. "B" Label
- Rough Opening Dimensions
- Full Bound with Door
- Screen frames
- Frames
- 20 Min.
- 45 Min. "C" Label
- 90 Min. "B" Label
- Adjustable Frames
- Positive pressure testing available.
Timely’s total opening concept combines the superior features of a Timely steel door frame, a prefinished door and hardware to provide superior function, greater door holding power and proven long term reliability.

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3. Full Width Alignment Tabs correctly align uprights and header.
4. Pre-punched Fastener Holes mean easier fastening.
5. Individually Attached Casing Clips assure a snug casing fit that follows the irregularity of walls.
6. Alignment Slot oval punch-outs allow visual check of frame spacing and adjustment during installation.
7. Hinge Reinforcement Plates are pierced instead of drilled resulting in over 49% more thread depth than Grade 1 Hollow Metal frames.
8. TA-10, TA-12, TA-25 Reinforcement Brackets are one of many reinforcements for door guards, closers and other hardware applications. Reversible Hardware Locations mean no hanging in 6′8” heights.

**CODE ACCEPTABILITY, CERTIFICATION**

All ratings are usable for steel stud, wood stud, or masonry construction (steel subrack).

Wood or aluminum casing does not affect ratings.

Single frames not prepared for strikes must use TA-12 rim panic strike reinforcement.

Fire ratings not approved for deadbolt strike only.

Reinforcements are required when using door closers to maintain fire ratings.

All ratings approved for category “A” and “B” doors with category “E” edge sealing.

Solid brass not rated.

**GENERAL INFORMATION**

Firelit® glazing and install in a 5/8” wide glazing recess with 100% Pure Silicone Sealant.

Solid brass not rated.

**MATCHLESS CONSTRUCTION VERSATILITY**

Timely prefinished door frames can be attached to virtually any construction material including Wood Stud, Steel Stud and Drywall.

- Wood Stud/Suburo/Drywall
- Wood Stud/Brick/Drywall
- Steel Stud & Drywall
- Masonry/Sub-buck
- (Adjustable Frame) Wood Stud/Drywall/Sound Board
- Traditional Wood Stud/Drywall

In most common wall construction, the job involves sleeving the frame over the wall, hanging the precutched door, fastening the frame and snapping on the casing. In addition to fast positioning, Timely frames provide accurate fit.

**FRAMING SPECIFICATIONS**

Rough Opening Dimensions

- Door Nominal Door Width + 1 1/4” Jamb Height + 1”
- Door with Sidelight Nominal Door Width + Sidelight + 2” for each Mullion + 1 1/4” Jamb Height + 1”

**TIMELY SIDELIGHTS AND BORROWED LIGHTS**

The beauty and economy of the Timely frame Sidelight and Borrowed light system are available to meet most glazed opening requirements. And because they’re prefinished, they can be applied over finished walls.

**Sidelight, Borrowed Light and Glazed Transom “S” or “C” Gauge**

Wood casing permitted on sidelights or borrowed lights for 20 Min. without vertical or horizontal recession in glass area.

Do not exceed maximum assembly size.

*Must build codes limit glass area to 1,296 sq. in. Do not exceed 1,296 sq. in. without verifying with local code authorities prior to specifying or ordering.**

Must use Firelite® glazing and install in a 5/8” wide glazing recess with 100% Pure Silicone Seallant.

**Walls and mortises may be finished before installing doors and frames. Measure height from finished, not rough floor. A minimum 2” stub wall is required on both sides of the rough opening for solid anchoring. For sub-buck applications (masonry, lift-up concrete) rough opening is door width plus 4”, door height plus 2 1/4”.

**ADJUSTABLE FRAME**

Timely’s slide guide system allows its Adjustable frame to accommodate any wall thickness from 3 1/4” to 9 1/8” with only 3 Orase slips. It can be prehung or used as a standard drywall frame. Available in Brownstone, Western White or Black powder coat finish the Adjustable frame is used with 1 3/4” doors only.

**FIXED THROAT KERF**

The prefinished steel CK-Series Kerfed frame is a great option for any opening requiring a Smoke Seal, Weatherstrip or STC rating. The CK-Series frames are the ideal solution for the Hotel/Motel market, where creating a quiet stress free environment for travelers is of the utmost importance.

- Wood Stud/Suburo/Drywall
- Wood Stud/Brick/Drywall
- Steel Stud & Drywall
- Masonry/Sub-buck
- (Adjustable Frame) Wood Stud/Drywall/Sound Board
- Traditional Wood Stud/Drywall

In most common wall construction, the job involves sleeving the frame over the wall, hanging the precutched door, fastening the frame and snapping on the casing. In addition to fast positioning, Timely frames provide accurate fit.

**HIGH PERFORMANCE FEATURES**
Our High Performance Polyurethane Coating provides excellent film hardness and abrasion resistance. Another benefit of our polyurethane coating material is its flexibility which is required for the precise forming of our Timely Frames.

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